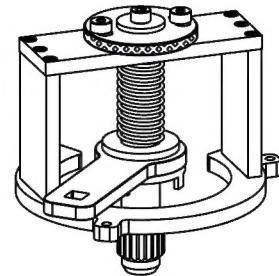
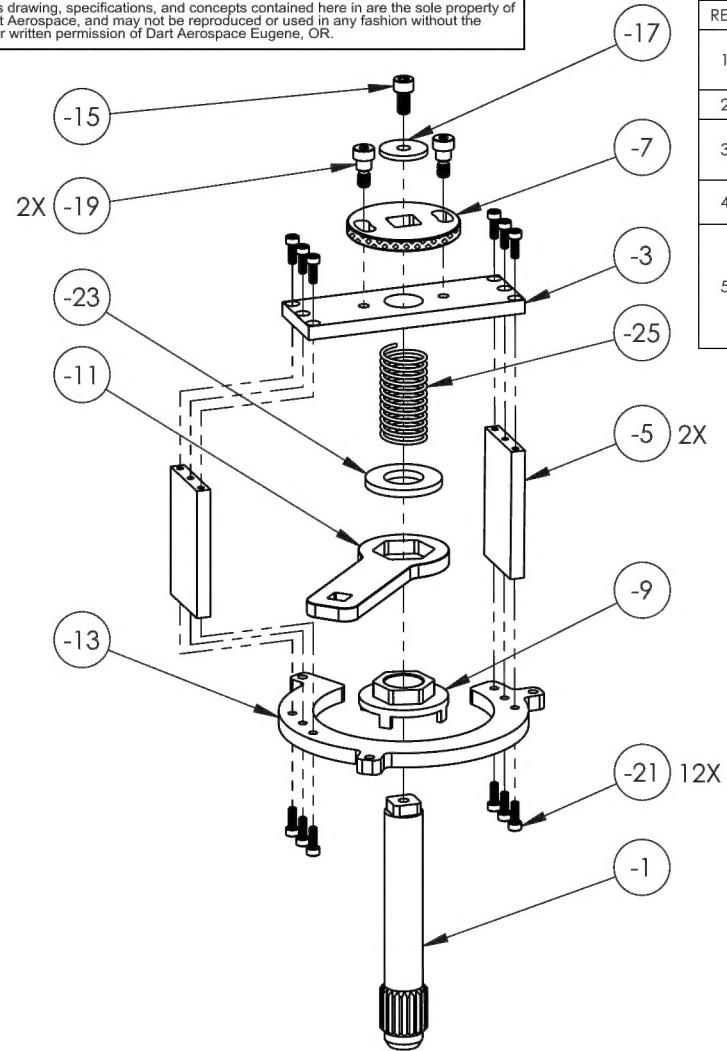


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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ADDED TOLERANCE TO R.125 AND LIMITS FOR .750 SQUARE DRIVE. -7 ADDED CHAMFER 2X .03 X 45°. -9 ADDED 2X R.03 TO I.D. -11 ADDED ENGRAVE NOTE, DELETED CHAMFER AROUND HEX, CH'D .03 X 45° TO HAND BUFF EDGES.	10/3/2012	RJC	SE
2	15-0159	-1 ADDED 4142 Q&T TO MATERIAL CALL OUT, CH'D RADII WAS R.125 +.005-.000 IS R.130 +.005-.000.	7/21/2015	RJC	JAG
3	16-0034	UPDATED TO NEW STANDARDS. ADDED OEM REF. -1 ADDED DIM 6.77. -9 CH'D DIM WAS 2X 1.4175-1.4205 IS 3X 1.4175-1.4205. CH'D DIM WAS 2X 1.4245-1.4260 IS 3X 1.4245-1.4260. -13 CH'D DIM WAS Ø7.319 B.C. IS (Ø7.319 B.C.).	2/15/2016	DPD	JAG
4	16-0123	-1 -3 -5 -7 -9 -11 -13 ADDED FINISH SPEC. -11 CH'D MAT'L WAS 1018/1020 CR IS 4140/4142. ADDED HEAT TREAT.	8/18/2016	DEW	JAG
5	16-0266	-1 CH'D DIM WAS Ø1.000/.999 S.F. -3 IS Ø1.000/.999 (S.F. -3) WAS 2X .752/.747 S.F. -7 IS 2X .752/.747 (S.F. -7). -1, -9 CH'D MATERIAL WAS 4140/4142 Q&T IS 4140/4142. ADDED HEAT TREAT RC 28-34. -3 CH'D DIM WAS Ø1.0038/.0025 THRU S.F. -1 IS Ø1.0038/.0025 THRU ALL (S.F. -1). -7 CH'D DIM WAS Ø3.00 MED. KNURL IS Ø2.95 MED. KNURL WAS 2X .758/.753 S.F. -1 IS 2X .758/.753 (S.F. -1). -9 CH'D DIM WAS Ø1.0038/.0025 S.F. -1 IS Ø1.0038/.0025 (S.F. -1). WAS 3X 1.4205/1.4175 S.F. -11 IS 3X 1.4205/1.4175 (S.F. -11). -11 CH'D DIM WAS 3X 1.4260/1.4245 S.F. -9 IS 3X 1.4260/1.4245 (S.F. -9). -13 CH'D MATERIAL WAS 1018/1020 CR IS A36/1018/1020 CR.	12/6/2016	RJC	SM

NOTES:

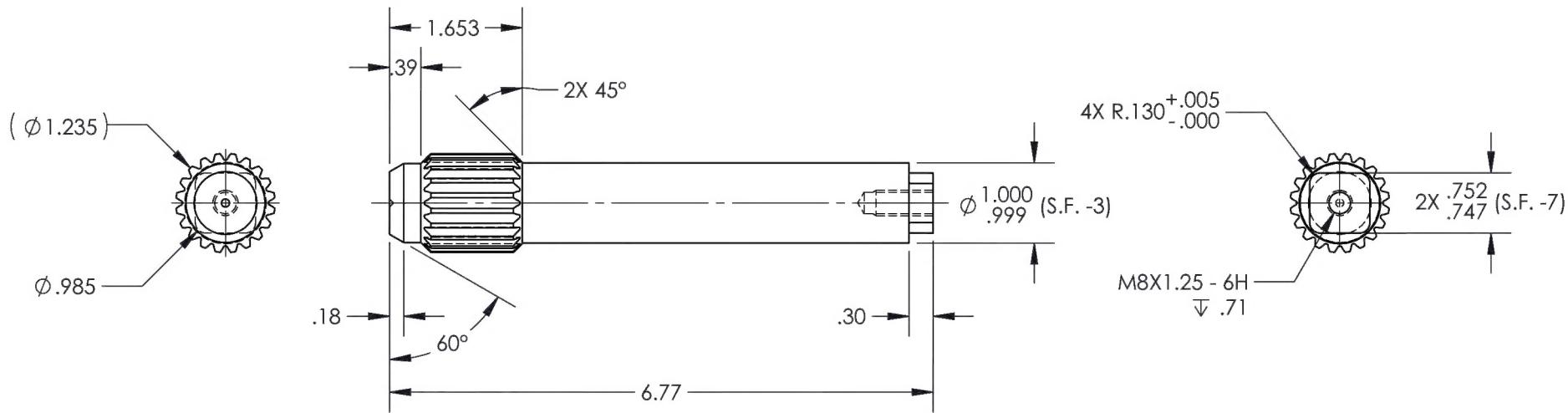
1. PART OF KIT RBW6505G00331-3T.
2. REF. AGUSTA T/N: 3T6521A00138-W142AH.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SPLINE	4140/4142		2
			-3	1	TOP BRACE	1018/1020 CR		3
			-5	2	SIDE BRACE	1018/1020 CR		4
			-7	1	ADJUSTER	1018/1020 CR		5
			-9	1	SPANNER SOCKET	4140/4142		6
			-11	1	WRENCH	4140/4142		7
			-13	1	BASE	A36/1018/1020 HR		8
B/O	-15	1	SOCKET HEAD CAP SCREW	STEEL	M8X1.25 X 16mm (MCMASTER-CARR #91290A418)		DRAWN BY: PERRITT	
B/O	-17	1	FENDER WASHER	STEEL	Ø5/16 I.D. X Ø1-1/4 O.D. (MCMASTER-CARR #92140A116)		CHECKED: CLOUGH	
B/O	-19	2	SOCKET HEAD SHOULDER BOLT	S.S.	M8X1.25 X 8mm (MCMASTER-CARR #90278A411)		OPPS APPR: ANDERSON	
B/O	-21	12	SOCKET HEAD CAP SCREW	S.S.	M5X0.8 X 14mm (MCMASTER-CARR #92290A230)		QA APPR: LINDSAY	USED ON MODEL
B/O	-23	1	FLAT WASHER	STEEL	Ø1 I.D. X Ø2 O.D. (MCMASTER-CARR #98029A038)		APPROVED: GILBERT	AW139
B/O	-25	1	COMPRESSION SPRING	STEEL	Ø1-7/32 X Ø.091 WIRE X 2 (MCMASTER-CARR #9637K18)		SCALE 1:5	DATE 12/31/2008

TITLE		NUT TORQUE TOOL						
DWG NO.		RBW6521A00138-W142AH-3T						
		REV 5						
<p>MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <table border="0"> <tr> <td>.XXX ± .005</td> <td>FRACTIONS ± 1/8</td> </tr> <tr> <td>.XX ± .01</td> <td>ANGLES ± 5°</td> </tr> <tr> <td>X ± .1</td> <td>SURFACES = 125 ✓</td> </tr> </table> <p>SPEC</p> <p>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</p> <p>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</p> <p>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</p>			.XXX ± .005	FRACTIONS ± 1/8	.XX ± .01	ANGLES ± 5°	X ± .1	SURFACES = 125 ✓
.XXX ± .005	FRACTIONS ± 1/8							
.XX ± .01	ANGLES ± 5°							
X ± .1	SURFACES = 125 ✓							
DRAWN BY:	PERRITT							
CHECKED:	CLOUGH							
OPPS APPR:	ANDERSON							
QA APPR:	LINDSAY	USED ON MODEL						
APPROVED:	GILBERT	AW139						
SCALE	1:5	DATE 12/31/2008						
SHEET 1 OF 8								

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ADDED TOLERANCE TO R.125 AND LIMITS FOR .750 SQUARE DRIVE.	10/3/2012	RJC	SE
2	15-0159	-1 ADDED 4142 Q&T TO MATERIAL CALL OUT, CH'D RADII WAS R.125 +.005-.000 IS R.130 +.005-.000.	7/21/2015	RJC	JAG
3	16-0034	-1 ADDED DIM 6.77.	2/15/2016	DPD	JAG
4	16-0123	-1 ADDED FINISH SPEC.	8/18/2016	DEW	JAG
5	16-0266	-1 CH'D DIM WAS Ø1.000/.999 S.F. -3 IS Ø1.000/.999 (S.F. -3), WAS 2X .752/.747 S.F. -7 IS 2X .752/.747 (S.F. -7), CH'D MATERIAL WAS 4140/4142 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-34.	12/6/2016	RJC	SM



EXTERNAL SPINE DATA

NUMBER OF TEETH	20
MODULE	1.5
PRESSURE ANGLE	30°
STANDARD	1980
DEPTH	.0138
MAJOR DIAMETER	1.235
DIMENSION OVER Ø.125 PINS	1.386
TOLERANCE	-.004
DIMENSION OVER Ø.120 PINS	1.372

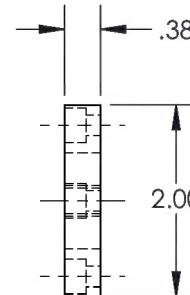
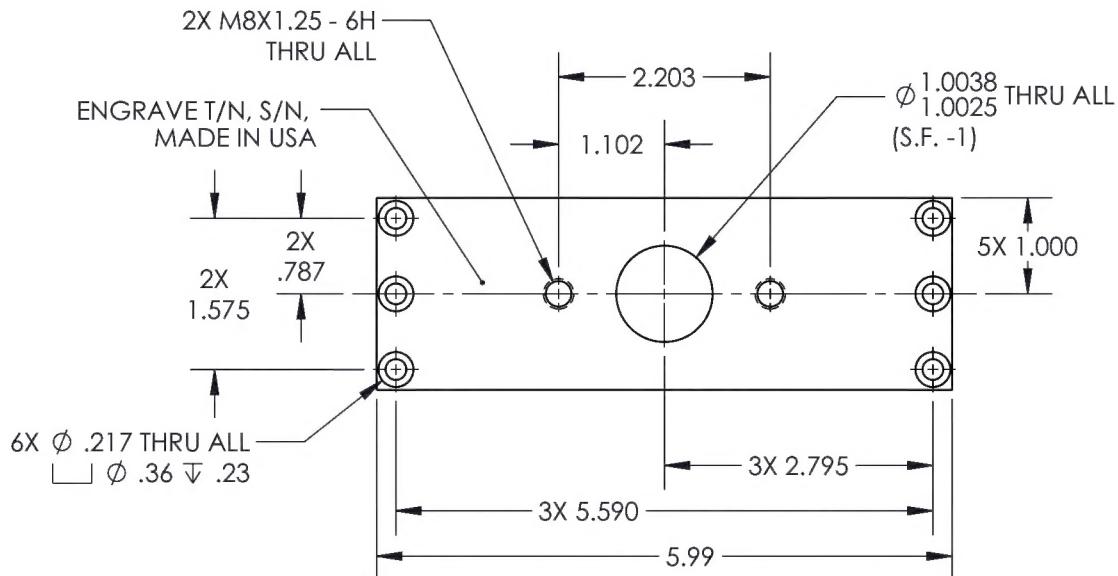
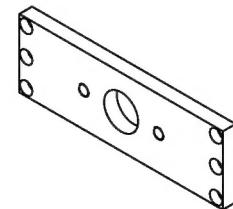
(-1)

SPLINE

TITLE		NUT TORQUE TOOL	REV
DWG NO.		RBW6521A00138-W142AH-3T-1	5
MATERIAL		4140/4142	
HEAT TREAT		RC 28-34	
FINISH		BLACK OXIDE	
SPEC		QMSI-6.2.2, B.O. REV D	
DRAWN BY:		PERRITT	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE	1:2	DATE	12/31/2008
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125 ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL AW139			
SHEET 2 OF 8			

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
4	16-0123	-3	ADDED FINISH SPEC.	8/18/2016	DEW JAG
5	16-0266	-3	CH'D DIM WAS Ø1.0038/1.0025 THRU S.F. -1 IS Ø1.0038/1.0025 THRU ALL (S.F. -1).	12/6/2016	RJC SM



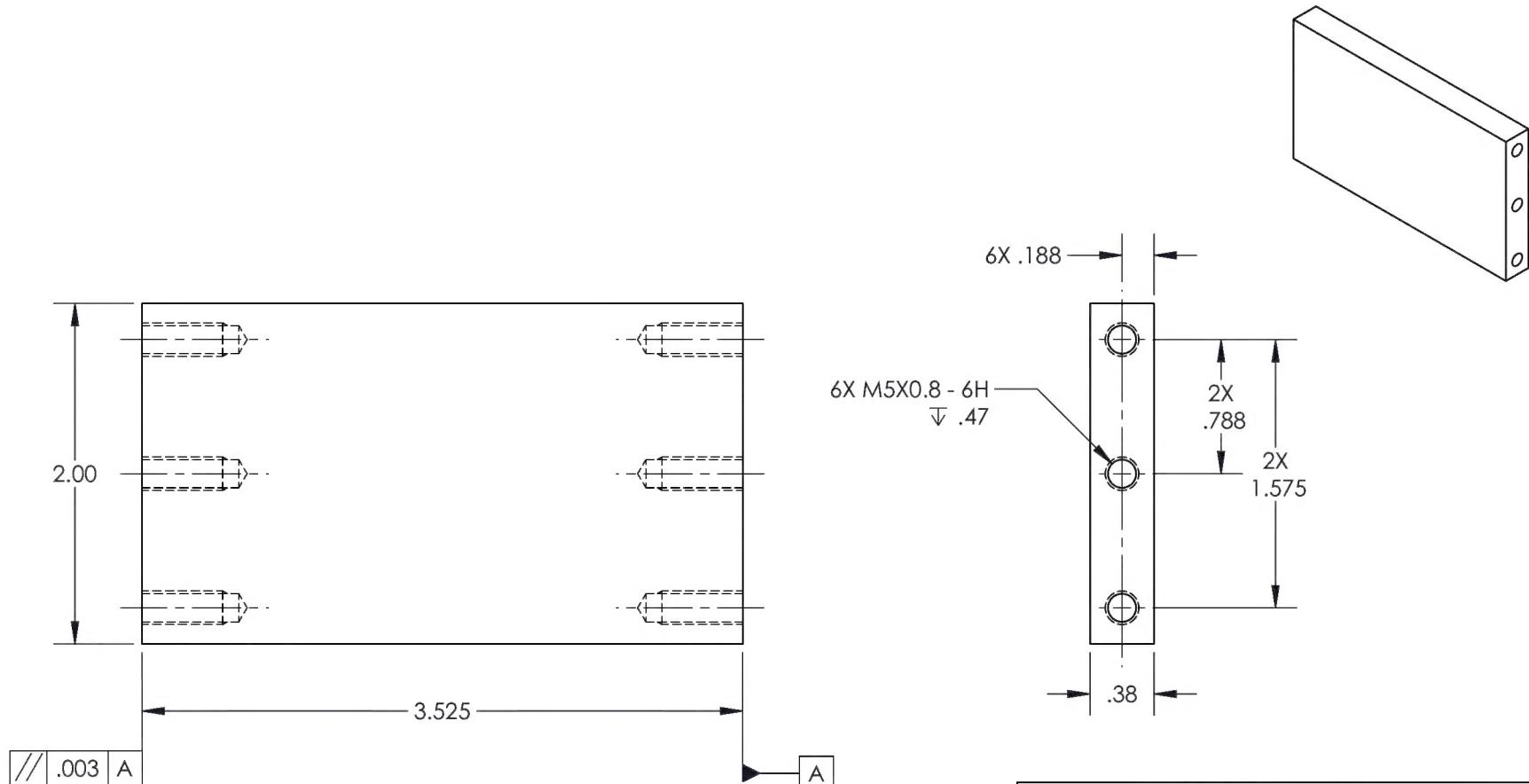
(-3)

TOP BRACE

DART AEROSPACE	
TITLE	
NUT TORQUE TOOL	
DWG NO. RBW6521A00138-W142AH-3T-3 REV 5	
MAT'L 1018/1020 CR UNLESS OTHERWISE SPECIFIED	
HEAT DIMENSIONS ARE IN INCHES	
TREAT FRACTIONS $\pm \frac{1}{16}$	
FINISH ANGLES $\pm 5^\circ$	
SPEC SURFACES = 125 QMSI-6.2.2, B.O. REV D	
DRAWN BY:	PERRITT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	AW139
SCALE 1:2	DATE 12/31/2008
SHEET 3 OF 8	

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0123	-5	ADDED FINISH SPEC.	8/18/2016	DEW	JAG



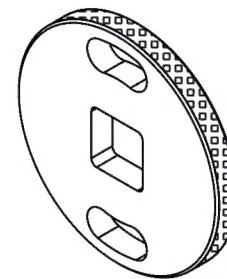
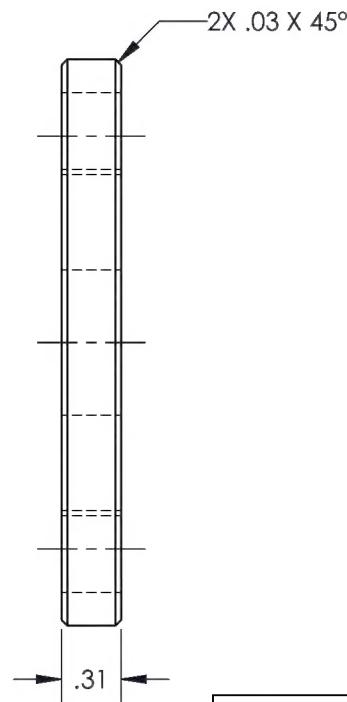
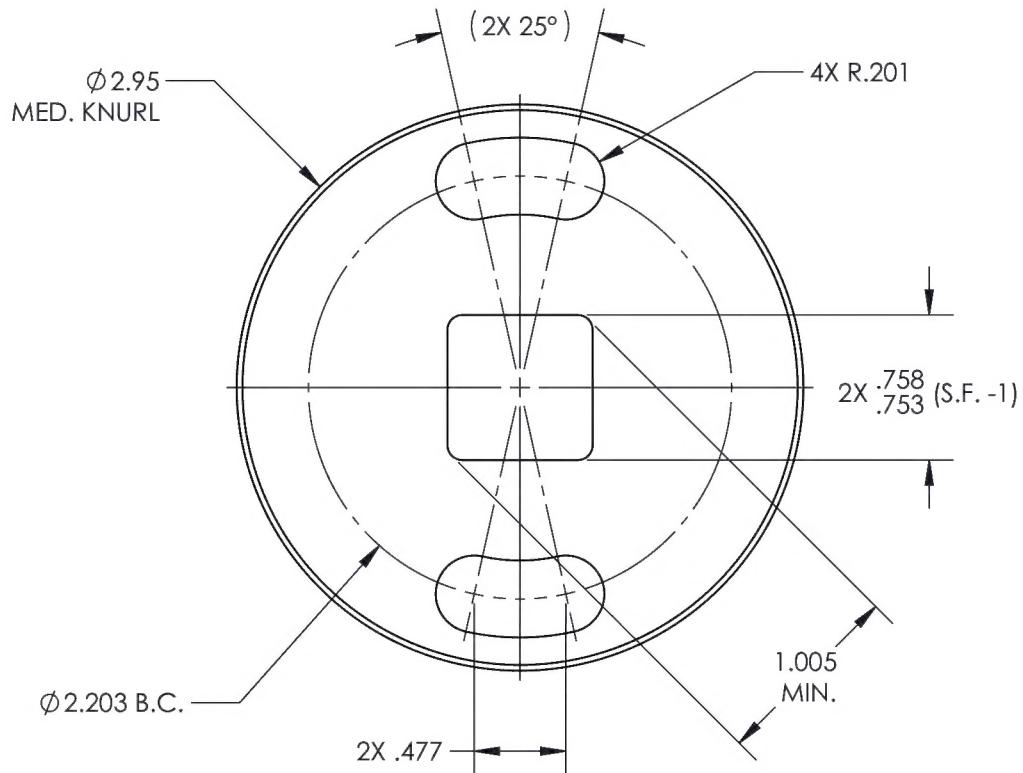
(-5)

SIDE BRACE

DART AEROSPACE	
TITLE	
NUT TORQUE TOOL	
DWG NO. RBW6521A00138-W142AH-3T-5 REV 5	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES HEAT TREAT .XXX ± .005 FRACTIONS ± 1/8 FINISH BLACK OXIDE .XX ± .01 ANGLES ± 5° SPEC QMSI-6.2.2, B.O. REV D .X ± .1 SURFACES = 125 ✓ DRAWN BY: PERRITT CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT USED ON MODEL AW139 SCALE 1:1 DATE 12/31/2008 SHEET 4 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 ADDED CHAMFER 2X .03 X 45°.	10/3/2012	RJC	SE
4	16-0123	-7 ADDED FINISH SPEC.	8/18/2016	DEW	JAG
5	16-0266	-7 CH'D DIM WAS Ø3.00 MED. KNURL IS Ø2.95 MED. KNURL, WAS 2X .758/.753 S.F. -1 IS 2X .758/.753 (S.F. -1).	12/6/2016	RJC	SM



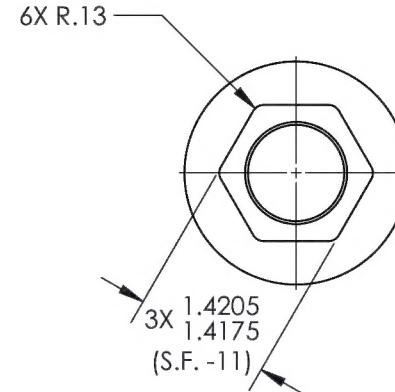
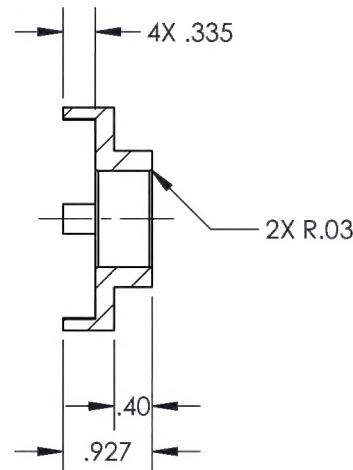
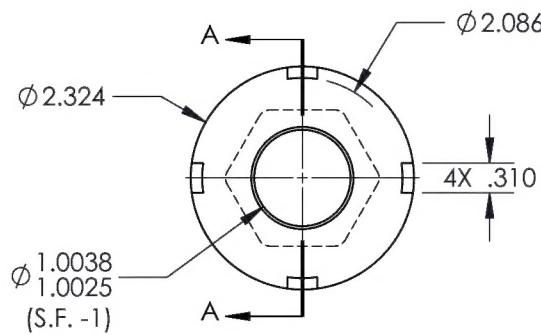
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ADJUSTER

TITLE	
DART AEROSPACE	
NUT TORQUE TOOL	
DWG NO. RBW6521A00138-W142AH-3T-7 REV 5	
MAT'L 1018/1020 CR UNLESS OTHERWISE SPECIFIED	
HEAT DIMENSIONS ARE IN INCHES	
TREAT FRACTIONS ± 1/8	
FINISH ANGLES ± 5°	
SPEC .XXX ± .005 QMSI-6.2.2, B.O. REV D SURFACES = 125 ✓	
DRAWN BY: PERRITT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT AW139	
SCALE 1:1	DATE 12/31/2008
SHEET 5 OF 8	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		-9 ADDED 2X R.03 TO I.D.			10/3/2012	RJC	SE
3	16-0034	-9 CH'D DIM WAS 2X 1.4175-1.4205 IS 3X 1.4175-1.4205.			2/15/2016	DPD	JAG
4	16-0123	-9 ADDED FINISH SPEC.			8/18/2016	DEW	JAG
5	16-0266	-9 CH'D DIM WAS Ø1.0038/1.0025 S.F. -1 IS Ø1.0038/1.0025 (S.F. -1), WAS 3X 1.4205/1.4175 S.F. -11 IS 3X 1.4205/1.4175 (S.F. -11), CH'D MATERIAL WAS 4140/4142 Q&T IS 4140/4142, ADDED HEAT TREAT R 28-34.			12/6/2016	RJC	SM



SECTION A-A

SPANNER SOCKET

(-9)

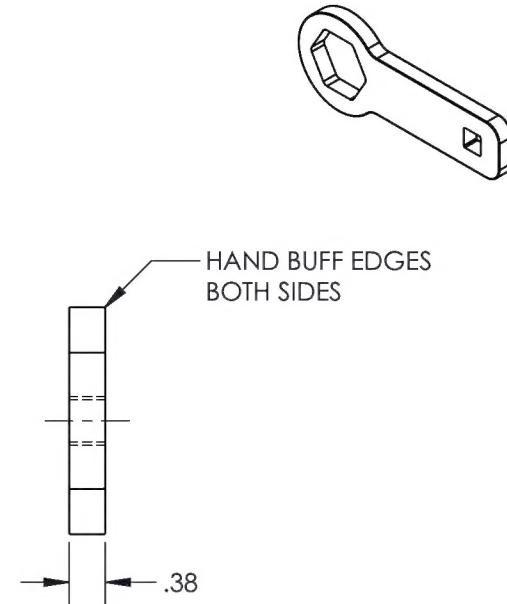
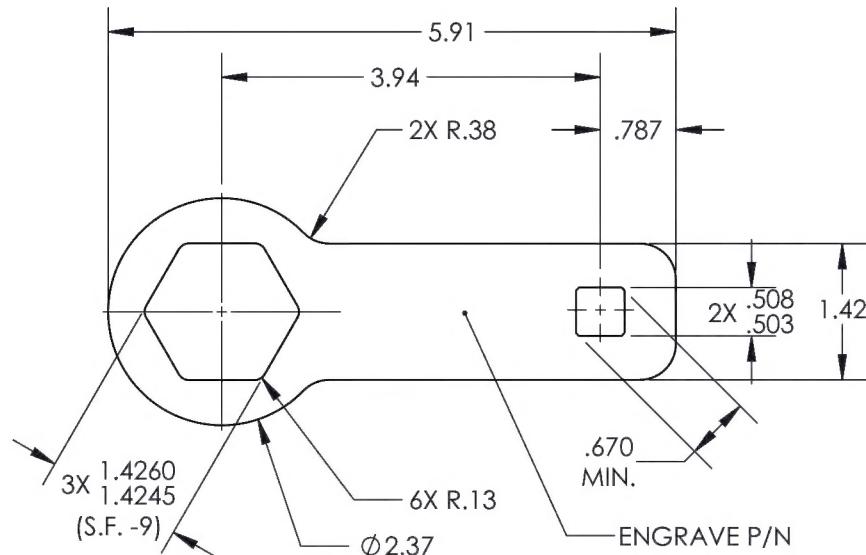
DART AEROSPACE	
TITLE	
DWG NO. RBW6521A00138-W142AH-3T-9	
REV	5
MAT'L 4140/4142	
HEAT TREAT RC 28-34	
FINISH BLACK OXIDE	
SPEC QMSI-6.2.2, B.O. REV D	
DRAWN BY:	PERRITT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	AW139
SCALE 1:2	DATE 12/31/2008
SHEET 6 OF 8	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
X ± .1 SURFACES = 125 ✓

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-11 ADDED ENGRAVE NOTE, DELETED CHAMFER AROUND HEX. CH'D .03 X 45° TO HAND BUFF EDGES.	10/3/2012	RJC	SE
3	16-0034	-11 CH'D DIM WAS 2X 1.4245-1.4260 IS 3X 1.4245-1.4260.	2/15/2016	DPD	JAG
4	16-0123	-11 CH'D MAT'L WAS 1018/1020 CR IS 4140/4142. ADDED FINISH SPEC AND HEAT TREAT.	8/18/2016	DEW	JAG
5	16-0266	-11 CH'D DIM WAS 3X 1.4260/1.4245 S.F. -9 IS 3X 1.4260/1.4245 (S.F. -9).	12/6/2016	RJC	SM



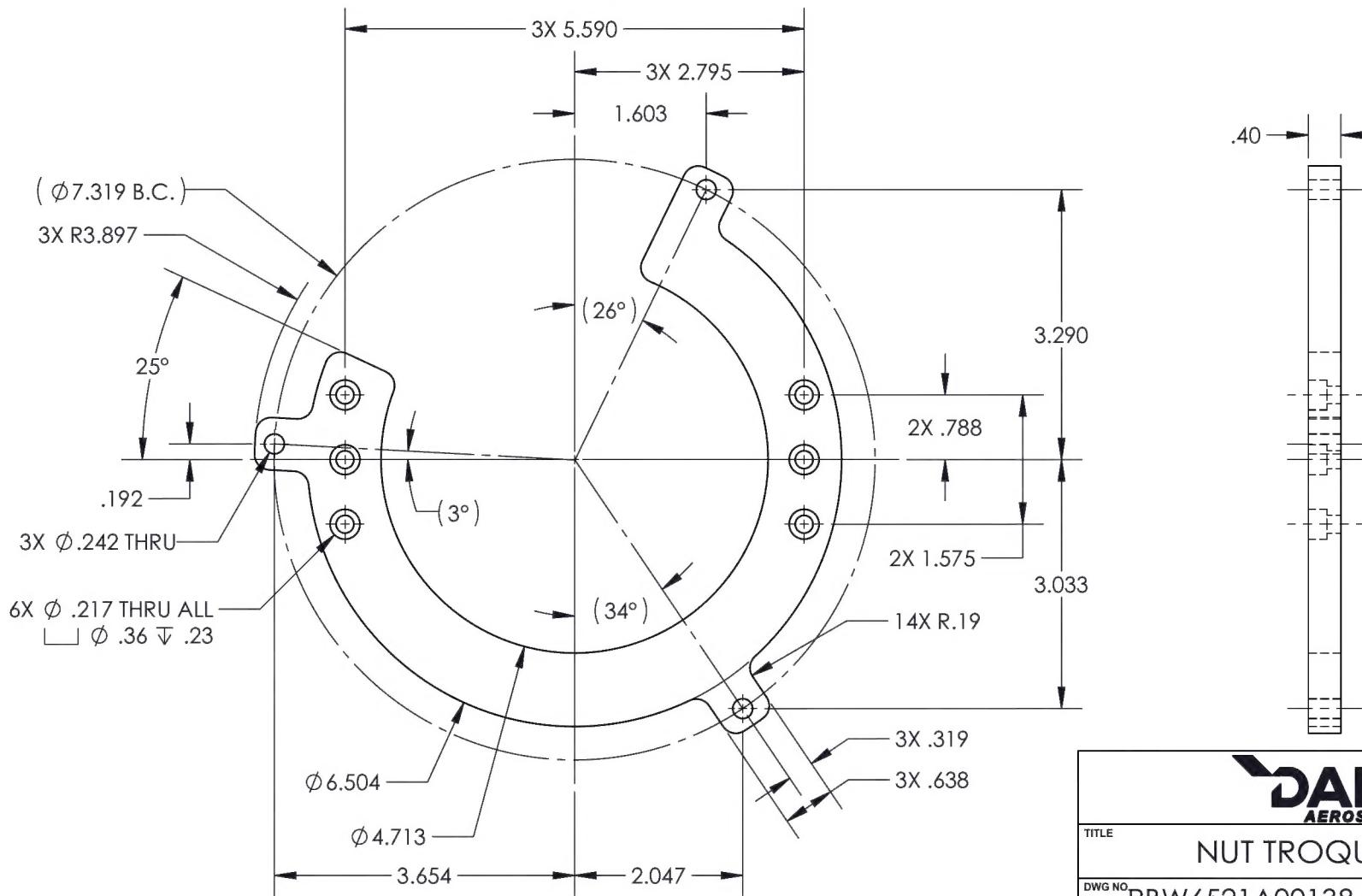
(-11)

WRENCH

DART AEROSPACE	
TITLE	
DWG NO RBW6521A00138-W142AH-3T-11 REV 5	
MATERIAL 4140/4142 UNLESS OTHERWISE SPECIFIED	
HEAT TREAT 32-36 DIMENSIONS ARE IN INCHES	
FINISH BLACK OXIDE .XXX ± .005 FRACTIONS ± 1/8	
SPEC QMSI-6.2.2, B.O. REV D .XX ± .01 ANGLES ± 5°	
DRAWN BY: PERRITT	.X ± .1 SURFACES = 125 ✓
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL AW139
SCALE 1:2	DATE 12/31/2008
SHEET 7 OF 8	

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
3	16-0034		-13 CH'D DIM WAS Ø7.319 B.C. IS (Ø7.319 B.C.).	2/15/2016	DPD	JAG
4	16-0123		-13 ADDED FINISH SPEC.	8/18/2016	DEW	JAG
5	16-0266		-13 CH'D MATERIAL WAS 1018/1020 CR IS A36/1018/1020 HR.	12/6/2016	RJC	SM



(-13)

BASE

TITLE		DART AEROSPACE	
NUT TROQUE TOOL			
DWG NO		RBW6521A00138-W142AH-3T-13	
REV		5	
MATERIAL		A36/1018/1020 HR	
HEAT TREAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125 ✓	
SPEC		QMSI-6.2.2, B.O. REV D	
DRAWN BY:		PERRITT	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT AW139	
SCALE		1:2	DATE 12/31/2008
		SHEET 8 OF 8	

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009